



Fusion Solvent Cement Type P Green

RLA Polymers Pty Ltd

Version No: 2.1

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Issue Date: 24/10/2022

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S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Fusion Solvent Cement Type P Green
Chemical Name	Not Applicable
Synonyms	A6151
Proper shipping name	ADHESIVES containing flammable liquid
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	RLA Polymers Pty Ltd
Address	215 Colchester Road, Kilsyth, VIC 3137 Australia
Telephone	+61 3 9728 1644
Fax	03 9728 6009
Website	www.rlapolymers.com.au
Email	sales@rlapolymers.com.au

Emergency telephone number

Association / Organisation	RLA Polymers Pty Ltd	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+61 3 9728 1644	+61 1800 951 288
Other emergency telephone numbers	1800 242 931	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification [1]	Flammable Liquids Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Reproductive Toxicity Category 1B
Legend:	1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

H225	Highly flammable liquid and vapour.
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H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H360D	May damage the unborn child.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
78-93-3	10-30	<u>methyl ethyl ketone</u>
108-94-1	10-30	<u>cyclohexanone</u>
67-64-1	10-30	<u>acetone</u>
872-50-4	0-5	<u>N-methyl-2-pyrrolidone</u>
2481-94-9	<0.036	<u>C.I. Solvent Yellow 56</u>
Not Available	0-20	Ingredients determined not to be hazardous
Legend:	1. Classification by vendor; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ For advice, contact a Poisons Information Centre or a doctor at once. ▶ Urgent hospital treatment is likely to be needed. ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully. ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▶ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes,

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basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

BASIC TREATMENT

- ▶ Establish a patent airway with suction where necessary.
- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- ▶ Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- ▶ Monitor and treat, where necessary, for shock.
- ▶ Anticipate seizures.
- ▶ **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- ▶ Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- ▶ Positive-pressure ventilation using a bag-valve mask might be of use.
- ▶ Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- ▶ Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

Treat symptomatically.

For acute or short term repeated exposures to acetone:

- ▶ Symptoms of acetone exposure approximate ethanol intoxication.
- ▶ About 20% is expired by the lungs and the rest is metabolised. Alveolar air half-life is about 4 hours following two hour inhalation at levels near the Exposure Standard; in overdose, saturable metabolism and limited clearance, prolong the elimination half-life to 25-30 hours.
- ▶ There are no known antidotes and treatment should involve the usual methods of decontamination followed by supportive care.

[Ellenhorn and Barceloux: Medical Toxicology]

Management:

Measurement of serum and urine acetone concentrations may be useful to monitor the severity of ingestion or inhalation.

Inhalation Management:

- ▶ Maintain a clear airway, give humidified oxygen and ventilate if necessary.
- ▶ If respiratory irritation occurs, assess respiratory function and, if necessary, perform chest X-rays to check for chemical pneumonitis.
- ▶ Consider the use of steroids to reduce the inflammatory response.
- ▶ Treat pulmonary oedema with PEEP or CPAP ventilation.

Dermal Management:

- ▶ Remove any remaining contaminated clothing, place in double sealed, clear bags, label and store in secure area away from patients and staff.
- ▶ Irrigate with copious amounts of water.
- ▶ An emollient may be required.

Eye Management:

- ▶ Irrigate thoroughly with running water or saline for 15 minutes.
- ▶ Stain with fluorescein and refer to an ophthalmologist if there is any uptake of the stain.

Oral Management:

- ▶ No **GASTRIC LAVAGE OR EMETIC**
- ▶ Encourage oral fluids.

Systemic Management:

- ▶ Monitor blood glucose and arterial pH.
- ▶ Ventilate if respiratory depression occurs.
- ▶ If patient unconscious, monitor renal function.
- ▶ Symptomatic and supportive care.

The Chemical Incident Management Handbook:

Guy's and St. Thomas' Hospital Trust, 2000

BIOLOGICAL EXPOSURE INDEX

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Sampling Time	Index	Comments
Acetone in urine	End of shift	50 mg/L	NS

NS: Non-specific determinant; also observed after exposure to other material

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Alcohol stable foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

- ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers.

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	Combustion products include: carbon dioxide (CO ₂) nitrogen oxides (NO _x) other pyrolysis products typical of burning organic material. Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.
HAZCHEM	*3YE

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Containers, even those that have been emptied, may contain explosive vapours. ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. <p>Contains low boiling substance: Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.</p> <ul style="list-style-type: none"> ▶ Check for bulging containers. ▶ Vent periodically ▶ Always release caps or seals slowly to ensure slow dissipation of vapours ▶ DO NOT allow clothing wet with material to stay in contact with skin ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps.
Other information	<ul style="list-style-type: none"> • Store in original containers in approved flame-proof area. • No smoking, naked lights, heat or ignition sources. • DO NOT store in pits, depression, basement or areas where vapours may be trapped. • Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Packing as supplied by manufacturer. ▶ Plastic containers may only be used if approved for flammable liquid. ▶ Check that containers are clearly labelled and free from leaks. ▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▶ For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid strong bases. ▶ Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl ethyl ketone	Methyl ethyl ketone (MEK)	150 ppm / 445 mg/m ³	890 mg/m ³ / 300 ppm	Not Available	Not Available
Australia Exposure Standards	cyclohexanone	Cyclohexanone	25 ppm / 100 mg/m ³	Not Available	Not Available	Not Available
Australia Exposure Standards	acetone	Acetone	500 ppm / 1185 mg/m ³	2375 mg/m ³ / 1000 ppm	Not Available	Not Available
Australia Exposure Standards	N-methyl-2-pyrrolidone	1-Methyl-2-pyrrolidone	25 ppm / 103 mg/m ³	309 mg/m ³ / 75 ppm	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
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Ingredient	TEEL-1	TEEL-2	TEEL-3
methyl ethyl ketone	Not Available	Not Available	Not Available
cyclohexanone	60 ppm	830 ppm	5000* ppm
acetone	Not Available	Not Available	Not Available
N-methyl-2-pyrrolidone	30 ppm	32 ppm	190 ppm


Ingredient	Original IDLH	Revised IDLH
methyl ethyl ketone	3,000 ppm	Not Available
cyclohexanone	700 ppm	Not Available
acetone	2,500 ppm	Not Available
N-methyl-2-pyrrolidone	Not Available	Not Available
C.I. Solvent Yellow 56	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
C.I. Solvent Yellow 56	E	≤ 0.01 mg/m ³

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p>
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ PVC Apron. ▶ PVC protective suit may be required if exposure severe. ▶ Eyewash unit. ▶ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ▶ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ▶ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Respiratory protection

Type KAX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	KAX-AUS / Class 1	-	KAX-PAPR-AUS / Class 1
up to 25 x ES	Air-line*	KAX-2	KAX-PAPR-2
up to 50 x ES	-	KAX-3	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G =

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Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Green highly flammable liquid with characteristic odour; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	321
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	~1000 cps
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	-16	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	11.8	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	2	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.
Ingestion	Although ingestion is not thought to produce harmful effects (as classified under EC Directives), the material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g. liver, kidney) damage is evident.
Skin Contact	Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain. The liquid may produce eye discomfort and is capable of causing temporary impairment of vision and/or transient eye inflammation, ulceration
Chronic	Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. In animal testing, N-methyl-2-pyrrolidone (NMP) has not been shown to cause cancer. There is no evidence of it being toxic to the kidney. In animals, reproductive effects have been reported, and very high doses are toxic to the embryo. Long term cyclohexanone exposure may cause liver and kidney changes. Clouding of the eye lens and cataract development may occur. Animal testing shows that methyl ethyl ketone may have slight effects on the nervous system, liver, kidney and respiratory system; there may also be developmental effects and an increase in birth defects. However, there is limited information available on the long-term effects of methyl ethyl ketone in humans, and no information is available on whether it causes developmental or reproductive toxicity or cancer. It is generally considered to have low toxicity, but it is often used in combination with other solvents, and the toxic effects of the mixture may be greater than

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	with either solvent alone. Combinations of n-hexane or methyl n-butyl ketone with methyl ethyl ketone may increase the rate of peripheral neuropathy, a progressive disorder of the nerves of the extremities. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]	
Fusion Solvent Cement Type P Green	TOXICITY	IRRITATION
	Not Available	Not Available
methyl ethyl ketone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 6480 mg/kg ^[2]	Eye (human): 350 ppm -irritant
	Inhalation(Mouse) LC50: 32 mg/L4h ^[2]	Eye (rabbit): 80 mg - irritant
	Oral (Rat) LD50; 2054 mg/kg ^[1]	Skin (rabbit): 402 mg/24 hr - mild Skin (rabbit):13.78mg/24 hr open
cyclohexanone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 948 mg/kg ^[2]	Eye (human): 75 ppm
	Inhalation(Rat) LC50; 8000 ppm4h ^[2]	Eye (rabbit): 0.25 mg/24h SEVERE
	Oral (Rat) LD50; 1535 mg/kg ^[2]	Eye (rabbit): 4.74 mg SEVERE Skin (rabbit): 500 mg(open) mild
acetone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 20000 mg/kg ^[2]	Eye (human): 500 ppm - irritant
	Inhalation(Mouse) LC50; 44 mg/L4h ^[2]	Eye (rabbit): 20mg/24hr -moderate
	Oral (Rat) LD50; 5800 mg/kg ^[2]	Eye (rabbit): 3.95 mg - SEVERE
		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg/24hr - mild Skin (rabbit):395mg (open) - mild Skin: no adverse effect observed (not irritating) ^[1]
N-methyl-2-pyrrolidone	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 8000 mg/kg ^[2]	Eye (rabbit): 100 mg - moderate
	Inhalation(Rat) LC50; 3.1-8.8 mg/L4h ^[2]	
C.I. Solvent Yellow 56	TOXICITY	IRRITATION
	Oral (Rat) LD50; 400 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1] Skin: adverse effect observed (irritating) ^[1]
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

METHYL ETHYL KETONE	Methyl ethyl ketone is considered to have a low order of toxicity; however, methyl ethyl ketone is often used in combination with other solvents and the mixture may have greater toxicity than either solvent alone. Combinations of n-hexane with methyl ethyl ketone, and also methyl n-butyl ketone with methyl ethyl ketone may result in an increased in peripheral neuropathy, a progressive disorder of the nerves of the extremities. Combinations with chloroform also show an increase in toxicity.
CYCLOHEXANONE	Cyclohexanone irritates the eye and the skin. Signs of CNS depression and weight loss have been noted at higher doses. Other features of toxicity include mottling of the lungs and degenerative changes in the liver and kidney. It is not considered to cause cancers, but it may reversibly reduce fertility. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
ACETONE	For acetone: The acute toxicity of acetone is low. Acetone is not a skin irritant or sensitizer, but it removes fat from the skin, and it also irritates the eye. Animal testing shows acetone may cause macrocytic anaemia. Studies in humans have shown that exposure to acetone at a level of 2375 mg/cubic metre has not caused neurobehavioural deficits.
N-METHYL-2-PYRROLIDONE	For N-methyl-2-pyrrolidone (NMP): Acute toxicity: Animal testing shows NMP is quickly absorbed after inhalation, swallowing and administration on skin, distributed throughout the body, and eliminated mostly by hydroxylation to polar compounds, which are excreted in the urine. In animal testing NMP has a low potential for skin irritation and a moderate potential for eye irritation. Repeated daily doses of high amounts on the skin have caused severe, painful bleeding and eschar formation. In general, animal testing suggests NMP has low acute toxicity. A substance (or part of a group of chemical substances) of very high concern (SVHC) - or product containing an SVHC: It is proposed that use within the European Union be subject to authorisation under the REACH Regulation. Indeed, listing of a substance as an SVHC by the European Chemicals Agency (ECHA) is the first step in the procedure for authorisation or restriction of use of a chemical. The criteria are given in article 57 of the REACH Regulation. A substance may be proposed as an SVHC if it meets one or more of the following criteria: <ul style="list-style-type: none"> ▶ it is carcinogenic *; ▶ it is mutagenic *; ▶ it is toxic for reproduction *;

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	<ul style="list-style-type: none"> ▶ it is persistent, bioaccumulative and toxic (PBT substances); ▶ it is very persistent and very bioaccumulative (vPvB substances); ▶ there is "scientific evidence of probable serious effects to human health or the environment which give rise to an equivalent level of concern"; such substances are identified on a case-by-case basis. <p>* Collectively described as CMR substances</p> <p>The "equivalent concern" criterion is significant because it is this classification which allows substances which are, for example, neurotoxic, endocrine-disrupting or otherwise present an unanticipated environmental health risk to be regulated under REACH]</p> <p>Simply because a substance meets one or more of the criteria does not necessarily mean that it will be proposed as an SVHC. Many such substances are already subject to restrictions on their use within the European Union, such as those in Annex XVII of the REACH Regulation SVHCs are substances for which the current restrictions on use (where these exist) might be insufficient.</p>
C.I. SOLVENT YELLOW 56	Negative mutagenicity test results have been obtained on this compound.
METHYL ETHYL KETONE & N-METHYL-2-PYRROLIDONE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia.
METHYL ETHYL KETONE & CYCLOHEXANONE & ACETONE	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
Acute Toxicity	✗
Skin Irritation/Corrosion	✗
Serious Eye Damage/Irritation	✓
Respiratory or Skin sensitisation	✗
Mutagenicity	✗
Carcinogenicity	✗
Reproductivity	✓
STOT - Single Exposure	✓
STOT - Repeated Exposure	✗
Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Fusion Solvent Cement Type P Green	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
methyl ethyl ketone	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	48h	Crustacea	68mg/l	2
	EC50	72h	Algae or other aquatic plants	1972mg/l	2
	EC50	48h	Crustacea	308mg/l	2
	LC50	96h	Fish	>324mg/L	4
EC50	96h	Algae or other aquatic plants	>500mg/l	4	
cyclohexanone	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	17.7-85.6mg/l	4
	EC50	48h	Crustacea	>100mg/l	2
	EC10(ECx)	72h	Algae or other aquatic plants	0.4-7.93mg/l	4
LC50	96h	Fish	527-732mg/l	2	
acetone	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	12h	Fish	0.001mg/L	4
	EC50	48h	Crustacea	6098.4mg/L	5
	LC50	96h	Fish	3744.6-5000.7mg/L	4
EC50	96h	Algae or other aquatic plants	9.873-27.684mg/l	4	
N-methyl-2-pyrrolidone	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	12.5mg/l	2
	EC50	72h	Algae or other aquatic plants	>500mg/l	1
	EC50	48h	Crustacea	ca.4897mg/l	1
LC50	96h	Fish	464mg/l	1	
C.I. Solvent Yellow 56	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	7mg/l	2
	EC50	48h	Crustacea	10.1mg/l	2
NOEC(ECx)	48h	Crustacea	3mg/l	2	

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan)

Fusion Solvent Cement Type P Green

- Bioconcentration Data & Vendor Data

DO NOT discharge into sewer or waterways.**Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl ethyl ketone	LOW (Half-life = 14 days)	LOW (Half-life = 26.75 days)
cyclohexanone	LOW	LOW
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
N-methyl-2-pyrrolidone	LOW	LOW
C.I. Solvent Yellow 56	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl ethyl ketone	LOW (LogKOW = 0.29)
cyclohexanone	LOW (BCF = 2.45)
acetone	LOW (BCF = 0.69)
N-methyl-2-pyrrolidone	LOW (BCF = 0.16)
C.I. Solvent Yellow 56	HIGH (LogKOW = 5.2709)

Mobility in soil

Ingredient	Mobility
methyl ethyl ketone	MEDIUM (KOC = 3.827)
cyclohexanone	LOW (KOC = 15.15)
acetone	HIGH (KOC = 1.981)
N-methyl-2-pyrrolidone	LOW (KOC = 20.94)
C.I. Solvent Yellow 56	LOW (KOC = 3398)

SECTION 13 Disposal considerations**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> ▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority. ▶ Recycle wherever possible. ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▶ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▶ Decontaminate empty containers.
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SECTION 14 Transport information**Labels Required**

	
Marine Pollutant	NO
HAZCHEM	*3YE

Land transport (ADG)

UN number	1133				
UN proper shipping name	ADHESIVES containing flammable liquid				
Transport hazard class(es)	<table border="1"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subrisk	Not Applicable
Class	3				
Subrisk	Not Applicable				
Packing group	II				
Environmental hazard	Not Applicable				

Continued...

Fusion Solvent Cement Type P Green

Special precautions for user	Special provisions	Not Applicable
	Limited quantity	5 L

Air transport (ICAO-IATA / DGR)

UN number	1133	
UN proper shipping name	Adhesives containing flammable liquid	
Transport hazard class(es)	ICAO/IATA Class	3
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

UN number	1133	
UN proper shipping name	ADHESIVES containing flammable liquid	
Transport hazard class(es)	IMDG Class	3
	IMDG Subrisk	Not Applicable
Packing group	II	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-E, S-D
	Special provisions	Not Applicable
	Limited Quantities	5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
methyl ethyl ketone	Not Available
cyclohexanone	Not Available
acetone	Not Available
N-methyl-2-pyrrolidone	Not Available
C.I. Solvent Yellow 56	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
methyl ethyl ketone	Not Available
cyclohexanone	Not Available
acetone	Not Available
N-methyl-2-pyrrolidone	Not Available
C.I. Solvent Yellow 56	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

methyl ethyl ketone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

cyclohexanone is found on the following regulatory lists

Continued...

Fusion Solvent Cement Type P Green

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Monographs

acetone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
Schedule 5

Australian Inventory of Industrial Chemicals (AIIC)

N-methyl-2-pyrrolidone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List

C.I. Solvent Yellow 56 is found on the following regulatory lists

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) -
Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (methyl ethyl ketone; cyclohexanone; acetone; N-methyl-2-pyrrolidone; C.I. Solvent Yellow 56)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	24/10/2022
Initial Date	18/10/2022

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European Inventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers

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ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory

NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act

TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances